

# CIGARETTE SPECIFICATION

MANUFACTURING CENTER  
BASIC LIGHTS KS REGULAR SP  
BRAND CODE-6250 (STD)

EFFECTIVE DATE: 08/29/90  
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0 MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	57.0	MM				
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	32.000	MM				
TOTAL R.T.D.	:	4.90	IN. H2O				
DILUTION TARGET	:	15.0 +/-	5.0 %	(12-209-E)			
		20.0 +/-	5.0 %	(12-209-D)			

TIPPING PAPER /USE UP:	64MM X 3200M CK/WHY SGL	EC-436	12-209-D LASER PERF.
REPLACE WITH	64MM X 3200M CK/WHY SGL	EC-436	12-209-E LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE	:	FULLER WB-3924-EL	PVA 61-458-A
	:	NATIONAL 32-2013 (FORMERLY 72-2782)	PVA 62-069-A
	:	NATIONAL 72-4950(32-2014)(HK 10 ONLY)	PVA 62-068-A
	:	NATIONAL 32-1979	PVA 61-216-A
	:	FULLER XR5206 (PROTOS 100)	PVA 61-023-A

SEAM ADHESIVE	:	FULLER WB-3902U	PVA 61-444-A
	:	FULLER 3921L	PVA 61-040-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80% BASIC REGULAR SP

\*\*\* NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION \*\*\*

CIGARETTE PAPER : 27.00MM X 6500M 22CU/0.6% (KC 100% WOOD) 10-312-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(HK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057684724

REASON FOR CHANGE : TPG PAPER PRESSURE DROP CHGD FROM 1.50M (12-209-D)  
: TO 10.0CM (12-209-E) ON A USE UP & REPLACE BASIS.  
: DILUTION TARGET CHGD FROM 20% TO 15%. CHANGES MADE  
: TO INCREASE TAR DEL. NO WEIGHT CHANGE. OK TO MK.

PREPARED BY : ALLYSON M. MIBURN  
PREPARATION DATE : 8/24/90

PRINTING DATE : 8/24/90  
PRINTING TIME : 10:07:16

APPROVED BY:

*J E Bickert*

SUPERCEDES SPECIFICATION DATED: 7/10/90